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Europäisches Patentamt
European Patent Office
Office européen des brevets



(11) Publication number:

0 408 535 A1

(12)

EUROPEAN PATENT APPLICATION

(21) Application number: 90850270.1

(51) Int. Cl.⁵: **C23C 16/40**, C23C 16/30,
C23C 30/00

(22) Date of filing: 12.07.90

(30) Priority: 13.07.89 EP 89850230

(43) Date of publication of application:
16.01.91 Bulletin 91/03(54) Designated Contracting States:
AT DE FR GB IT SE

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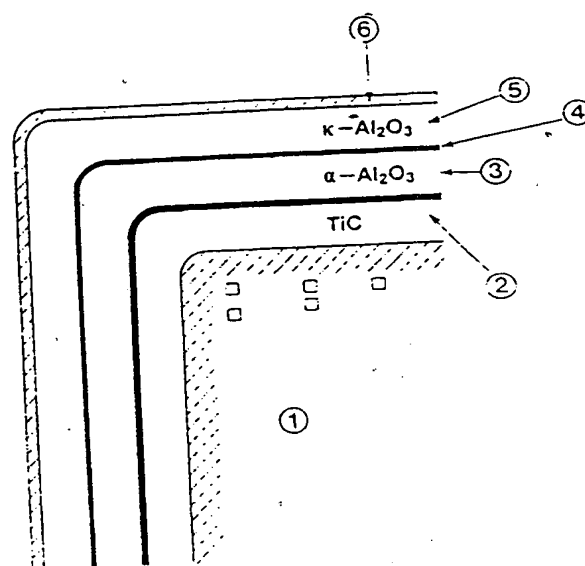
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(54) Multi-oxide coated carbide body and method of producing the same.

(57) Improved properties of aluminum oxide wear layers on cemented carbides and related substrates can be obtained by combining the two alumina polymorphs (α -Al₂O₃ and kappa-Al₂O₃) as multilayers. The nucleation of α -Al₂O₃ and kappa-Al₂O₃ can be controlled by means of modification layers. According to this invention, it is thus possible to CVD-deposit an oxide multicoating layer consisting of clearly specified layers of α -Al₂O₃ and kappa-Al₂O₃. Preferably, α -Al₂O₃ is deposited first by CVD on a TiC coated cemented carbide substrate followed by the said coating layer of kappa-Al₂O₃.

Fig.3



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